



case study

client

Tier-1 automotive supplier in rural Midwest.

need

A Tier-1 automotive supplier is awarded new business and faces both space capacity and talent recruitment issues.

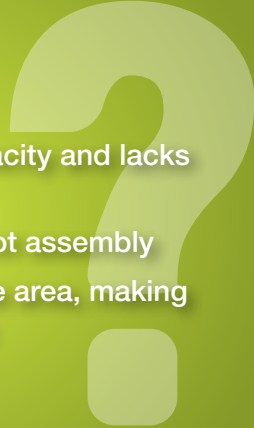


SOLUTION

STEWART pulls together a team of experts to assess the situation and provide a solution that allows the client to expand business.

CLIENT ISSUES

- Client is running at near-capacity and lacks space for growth
- Client's primary function is not assembly
- Location of client is in remote area, making talent recruitment a problem



STEWART SOLUTIONS

- Relocation of Client's assembly to **STEWART's** 60k square foot production facility
- **STEWART's** experience in assembly led to process improvements – visible work instructions, added inspection points and fewer reworked and damaged parts
- **STEWART** took over Client's supply chain management including; forecasting, ordering and managing inventory

OUTCOMES

By outsourcing cumbersome assembly work to **STEWART** Industries, the Client:

- **Saved approximately 4,000 square feet of production floor space**
- **Achieved a 40% improvement in production efficiencies**
- **Saw improvements in both processes and a drop in product claims**
- **Freed up resources to accommodate future business**



Contact STEWART Industries about process improvements, cost reductions and assembly management.

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